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Source of x-rays, light or neutrons





Intensity vs Angle



## **Real Space Imaging**

# ιoμm

Agglomerates

#### **Precipitated Silica**

 $(NaO) (SiO_2)_{3.3} + HCl \longrightarrow SiO_2 O + NaCl$ 



#### Aggregates

#### **Primary Particles**

Seven orders of magnitude in length scale. How can the structure be parameterized?



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#### Bragg's Law and the scattering vector, q





## **Hierarchical Structure from Scattering**





#### Why Reciprocal Space?



Ultra-small-angle neutron scattering: a new tool for materials research. Cur. Opinion Sol. State & Mat Sci, 2004. 8(1): p. 39-47.



#### **Characterizing Disorder in Real Space**



Depends on latitude and longitude. Too much information to be useful.

Depends on separation distance. Retains statistically significant info.

Resolution problems at small rOpacity problems for large r













#### **Intensity from Amplitude**



$$\Gamma_{\rho}(r) = \int \rho(u)\rho(u+r)du$$



### Small-Angle Scattering from Spheres

$$\sin\theta = \frac{\lambda}{2d} \xrightarrow{d >> \lambda} \theta$$

Large object scatter at small angles









#### Scattering from a Spherical Particle



*v* = particle volume





#### **Guinier Radius**

Derived in 5.2.4.1





Guinier Fits (PS 13)





#### **Correlated Particles**



Packing Factor ~ 6



## Porod's Law for N Spheres (qR>>1)



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## Fractal description of disordered objects



**Mass Fractal Dimension = d** 



## **Rough and Diffuse Interfaces**

#### **Sharp interface**





#### fractal or self-affine surface







#### Scattering from Fractal Objects







## Scattering from colloidal aggregates



**Precipitated Silica** 







## **Hierarchical Structure from Scattering**







**Colloidal Silica in Epoxy** 

EPON 862 + Cure W 1000 100 50 nm d∑/VdΩ (cm<sup>-1</sup>) wt% 25.0% 20.0% 10.0% 5.0% 1.3% 0.5%0.001 0.1 0.01 q (Å<sup>-1</sup>) **Exclusion zone** 



#### Mechanical Properties are "normal"







 $\alpha = aspect ratio$ 



# 0.01% Loading CNTs in Bismaleimide Resin



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838-100-2 5.0kV x100k SE 12/5/05

500nm



# 0.05% Carbon in Bismaleimide Resin





#### TEM of Nanocomposites

#### Hyperion MWNT in Polycarbonate



Pegel et al. Polymer (2009) vol. 50 (9) pp. 2123-2132



# Morphology and Mechanical Properties



Halpin-Tsai, random, short, rigid fiber limit

$$E_{\delta} = \frac{E_{c}}{E_{m}} = 1 + 0.4\alpha\phi$$
$$\cong 1 + 2\phi$$

#### No better than spheres



## CNTs in Epoxy



Assumes no connectivity

6/16/2010 Gojny, F. H.; Wichmann, M. H. G.; Fiedler, B.; Schulte, K. Comp. Sci. & Tech. 2005, 65, (15-16), 2300-2313. ANL-ORNL 30



# Layered Silicates



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#### Dispersion





#### USAXS NaMMT in Water



< 100 Å =Sheet-like

No evidence of interparticle correlation

Exfoliated





q



## Simplified Disk Model







#### Crumpled Surfaces and the Flexible Sheet Model





#### **Flexible Sheet Model**

$$E_{\delta} = 1 + \alpha \varphi = 1 + 20\varphi$$





# Conclusions

- 1. Aggregation is ubiquitous in nanocomposites.
- 2. Large aggregates don't reinforce hard materials.
- 3. Large enhancements are due to impact of filler on matrix.
- 4. Abusive dispersion may be counterproductive.
- 5. Skipping research in favor of "breakthrough materials" is wasteful.

1. Schaefer, D.W., J. Zhao, H. Dowty, M. Alexander, and E.B. Orler, *Nanofibre Reinforcement of Soft Materials*. Soft Matter, 2008. 4(10): p. 2071 - 2079.

2. Kohls, D.J., D.W. Schaefer, R. Kosso, and E. Feinblum, *Silica Fillers for Elastomer Reinforcement*, in *Current Topics in Elastomers Research*, A.K. Bhowmick, Editor. 2008, CRC Press: Boca Raton, FL. p. 505-517.

3. Chen, C., R.S. Justice, D.W. Schaefer, and J.W. Baur, *Highly dispersed nanosilica-epoxy resins with enhanced mechanical properties* Polymer, 2008. 49(17): p. 3805-3815.

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